

LOCKOUT PROCEDURE

Injection Molder

I.D.# 20-2000



Verified Effective by Testing:	By:		Effective Date:
	Title:	Injection Molder	

LOCKOUT APPLICATION PROCESS	Lockout Points:	3
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This lockout procedure is required whenever machine guards or other safety devices must be removed or bypassed or any hazardous exposure to a point of operation or an associated danger zone takes

1. Notify all affected personnel before the start of this LOCK OUT procedure.
2. Shut down machinery using normal procedures and operating controls.
3. Use energy control points to isolate energy sources and apply necessary lockout devices and locks.
4. Locks applied to energy isolation points must be personally identified and in the "secured" position.
5. Authorized personnel must maintain possession of the key(s) for each lock applied.
6. Do not work under the protection of a lock you have not personally applied.

SPECIAL PRECAUTIONS	- HORIZONTAL BLADE IN LOWER TOWER BE AWARE OF CUTTING DANGER - DANGER: PERMITTED CONFINED SPACE. ENTER BY PERMIT ONLY.
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SOURCE (MAGNITUDE)	ISOLATION POINT	APPLICATION METHOD/DEVICE	VISUAL REFERENCE
ELECTRICAL	Electrical Pplug: E-1 North side of machine	Unplug main lead and lockout with Rotating Large Electrical Plug Lockout, 220-550 Volt Plugs 488 from Masterlock and secure with personal padlock S31	
ELECTRICAL	Main Switch: E-2 North side of machine	Ensure the main switch is locked out and secured with a Masterlock padlock 410	
MECHANICAL	VALVE : V1 In room 401 located on the right side of the wall marked V1	Lockout valve by S806 and security padlock S32	